

SINOARA | VICWA

INTRODUCTION

SINOARA, founded in 2011, is dedicated to manufacture high quality aramid fibers. With our own independent intellectual-property rights, We specialized in high-strength and high-modulus para-aramid from 200 to 9000 Denier which are widely used in hoses, optical cable, tyre cords and bulletproof. In 2022, SINOARA is able to manufacture over 4500 tons of para-aramid annually and is expected to expand capacity to 10000 tons/year in the future. To serve our customers better, we also process self-made filaments to staple fiber, short-cut fiber and pulp, ensuring quality and exploring application field with our powerful R&D team. With faith in this industry and technology, SINOARA aims to be the largest para-aramid manufacturer in China and your most reliable supplier around the world.

'Succeed by profession, win by quality' is our faith. SINOARA passed ISO9001, IATF16949 quality management system, ISO14000 environment protection system, OHSAS18001 Occupation Health Safety Management System, aiming to be a modern high-tech company by scientific management. Since the breakthrough of our high-strength and high-modulus paraaramid, SINOARA has been



rewarded by Shandong government and Technology bureau as provincial key high-tech and innovation enterprise.

VICWA Para aramid series

Brand	Nominal linear density(dtex)	Nominal linear density(D)	Breaking Strength	Breaking Tenacity	Modulus	Elongation at Break	Moisture Content	Finish Content	Yarn Length	Bobbin Weight	No Code
V129	930	840	215	26.0	600~660	3.2~3.7	≤8.0	0.8~1.5	53.6	5.0	V12909
	1100	1000	255	26.0	600~660	3.2~3.7	≤8.0	0.8~1.5	45	5.0	V12910
(High strength)	1670	1500	383	26.0	600~660	3.2~3.7	≤8.0	0.8~1.5	30	5.0	V12915
	1580	1420	292	21.0	≥775	≤3.0	≤8.0	0.8~1.5	30	5.0	V4914
	1670	1500	310	21.0	≥775	≤3.0	≤8.0	0.8~1.5	30	5.0	V4915
V49	3160	2840	585	21.0	≥775	≤3.0	≤8.0	0.8~1.5	15	5.0	V4928
(High modulus)	6320	5680	1170	21.0	≥775	≤3.0	≤8.0	0.8~1.5	7.5	5.0	V4956
	7900	7100	1462	21.0	≥775	≤3.0	≤8.0	0.8~1.5	6	5.0	V4971
	9480	8520	1754	21.0	≥775	≤3.0	≤8.0	0.8~1.5	5	5.0	V4985
V29O	1580	1420	292	21.0	≥580	3.2~3.7	≤8.0	0.8~1.5	30	5.0	014
(Indoor optical	1670	1500	310	21.0	≥580	3.2~3.7	≤8.0	0.8~1.5	30	5.0	015
fiber cable)	3160	2840	585	21.0	≥580	3.2~3.7	≤8.0	0.8~1.5	15	5.0	O28
	930	840	181	22.0	600~660	3.4~3.7	≤8.0	0.8~1.5	56.6	5.0	F09
V29F(Fabric)	1100	1000	216	22.0	600~660	3.4~3.7	≤8.0	0.8~1.5	45.0	5.0	F10
V29F(Fabric)	1670	1500	323	22.0	600~660	3.4~3.7	≤8.0	0.8~1.5	30	5.0	F15
	3300	3000	647	22.0	600~660	3.4~3.7	≤8.0	0.8~1.5	15.0	5.0	F30
V29R	660	600	135	23.0	600~660	3.2~3.7	≤8.0	0.8~1.5	75	5.0	R06
	940	840	189	23.0	600~660	3.2~3.7	≤8.0	0.8~1.5	53.6	5.0	R09
(Rubber	1100	1000	225	23.0	600~660	3.2~3.7	≤8.0	0.8~1.5	45	5.0	R10
reinforcement)	1670	1500	338	23.0	600~660	3.2~3.7	≤8.0	0.8~1.5	30	5.0	R15
	220	200	41	21.0	600~660	3.2~3.7	≤8.0	0.8~1.5	90	2.0	S02
	440	400	82	21.0	600~660	3.2~3.7	≤8.0	0.8~1.5	45	2.0	S04
V29S	660	600	123	21.0	600~660	3.2~3.7	≤8.0	0.8~1.5	75	5.0	S06
J	930	840	173	21.0	600~660	3.2~3.7	≤8.0	0.8~1.5	53.6	5.0	S09
(Standard type)	1100	1000	206	21.0	600~660	3.2~3.7	≤8.0	0.8~1.5	45	5.0	S10
	1670	1500	309	21.0	600~660	3.2~3.7	≤8.0	0.8~1.5	30	5.0	S15
	3300	3000	617	21.0	600~660	3.2~3.7	≤8.0	0.8~1.5	15	5.0	S30



VICWA® STAPLE

VICWA® staple fibers are made from filaments, which are washed, crimped and cut and then treated by surface treatment. Staple fibers are widely used in high-end yarn, blended yarn, needle-spun felt and non-woven industry.

Specifi	aatlan	DPF	Length	crimp percentage	Finish	Moisture Regain
Specin	cauon	[denier]/[dtex]	[mm]	[ea/inch]	[%]	[%]
VS	213	1.5/1.67	38.0	7	0.35	7.0
vs	215	1.5/1.67	51.0	7	0.35	7.0
VS	217	1.5/1.67	76.0	7	0.35	7.0
VS	223	2.3/2.50	38.0	6	0.35	7.0
VS	225	2.3/2.50	51.0	6	0.35	7.0
VS	227	2.3/2.50	76.0	6	0.35	7.0
VSB	213	1.5/1.67	38.0	7	0.35	7.0
VSB	215	1.5/1.67	51.0	7	0.35	7.0





VICWA® SHORTCUT

VICWA Short-cut fibers are produced by cutting filaments, which are suitable for aramid paper, plastic reinforcement and various composite materials.

Cuest	Section	DPF	Length	Break Strength	Finish	Moisture Regain
Speci	fication	[denier]/[dtex]	[mm]	[g/d]	[%]	[%]
vs	211C	1.5/1.67	1	21	0	7.0
VS	213C	1.5/1.67	3	21	0	7.0
VS	216C	1.5/1.67	6	21	0	7.0
vs	221C	2.25/2.50	1	21	0	7.0
VS	223C	2.25/2.50	3	21	0	7.0
VS	226C	2.25/2.50	6	21	0	7.0





VICWA® PULP

Para-aramid pulp is made from Vicwa filament yarn whose composition is poly(para-phenylene terephthalamide). After a series process of cutting, grinding and suspending in water, the fiber is fibrillated into pulp. The pulp not only inherits the high-strength, high-modulus, high-temperature resistance, abrasion resistance and excellent chemical stability from para-aramid fiber, but also has high dispersibility, specific surface area and grip force to provide reinforcement and viscosity control under shear stress.

	C.S.F.	Specific Surface Area	Moisture Content	Average Length	Thermal Decomposition
Specification					emperature
	[ml]	[m ² /g]	[%]	[mm]	[°C]
VP 230	320-420	7-10	7	0.6-0.8	550
VP 240	420-500	9-15	7	0.6-1.0	550
VP 250	500-800	9-14	7	0.8-1.2	550
VP 260	600-880	8-13	7	1.0-1.4	550







VICWA® ARAMID PAPER

VICWA Aramid Paper can be made from para-aramid or metaaramid. With its excellent mechanical and electro-insulation properties, VICWA® Aramid Paper allows you to achieve the optimum combination of strength and light-weight in national defense, aerospace, transportation and electrical applications. Dimensional stability makes VICWA Aramid Paper function at 180°C over 10 years which is longer than the life expectation of industrial organic high-temperature resistance paper. It remains 75% and 60% of its mechanical properties in 200C and dry state and 120C and wet state for 1000h respectively, decomposed to CO、CO and N₂ in 370C.

	Standard			trength[N/	Elongatio	on[%]	Tearing Sta	rength[mN]	Distriction
Туре	Thickness [mm]	GSM[G/m ²]	Machin e Direc tion	Cross Di	Machine Dir	Cross Di	Machine Direction	Cross Dir	Dielectric
VAP121	0.04	31	25	14	6.5	6.0	570	780	1.4
VAP122	0.05	43	40	24	8.7	7.0	750	1080	1.4
VAP221	0.04	35	29	24	1.7	1.4	810	900	1.4
VAP222	0.05	44	41	28	2.0	1.5	960	1100	1.4





VICWA® PPTA YARN

VICWA® Para-aramid Yarn is made of VICWA® Para-aramid Staple fibers or blended with other organic and inorganic fibers through various of processing technic. The yarn shows excellent performance on anticutting, flame-retarded, hear-resistant and arc-protection applications.

Туре	Yarn Count NE	Aramid Percentage	Color
VPY211	10/18	100%	Yellow/Black/Dark Blue
VPY221	20/18	100%	Yellow/Black/Dark Blue
VPY222	20/28	100%	Yellow/Black/Dark Blue
VPY231	30/1S	100%	Yellow/Black/Dark Blue
VPY232	30/28	100%	Yellow/Black/Dark Blue

Note: Products can be customized by demand, please contact our marketing team



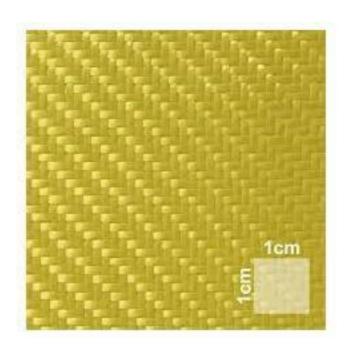


VICWA® PPTA FABRIC

VICWA® Para-aramid Fabrics are woven by VICWA® Para-aramid filaments. Plain, drill and satin weaving are available for different functions like heat-resistant, anti-cutting and anti-stabbing which can be widely used in aerospace, ballistic protection, construction reinforcement and sports equipments.

	Break Str	ength N/5	GSM (g/m2	Fabric co	unt/10cm	Thickness	Breadth
Туре	c	m)			mm	cm
	Warp	Weft		Warp	Weft		
VF273	5600	5600	180	50	50	0.24	130
VF275	6500	6500	200	85	85	0.24	130
VF277	13000	13000	340	150	150	0.50	130
VF279	14000	14500	420	125	125	0.67	130

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VICWA® ENGINEERED ELASTOMER

VICWA rubber **Engineered Elastomer** is a kind of modified para-aramid chopped fiber which can be used as a compounding agent to improve the properties of vulcanized and peroxide-vulcanized rubber compounds. VICWA rubber **Engineered Elastomer** can improve toughness, tear resistance and fatigue resistance while reducing hysteresis, heat accumulation and friction.

Туре	Length	Moisture Content	Color
VPE13	1~3mm	5%	White
VPE22	1~3mm	5%	Yellow
VPE24	1~3mm	5%	Yellow

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